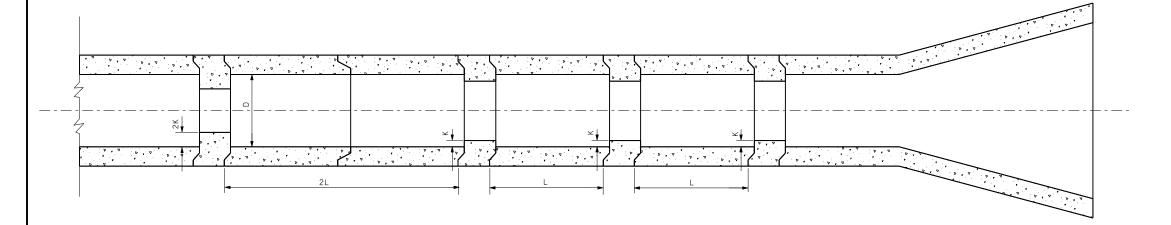
REINFORCED CONCRETE PIPE BAFFLE RINGS



NOTES

- 1. Baffle rings shall conform to the requirements of reinforced concrete pipe culverts with strength equal to that specified for Class III RCP.
- 2. Furnishing and installing fasteners and tie bolts shall be included in the price bid for RCP baffle rings.
- 3. Unless otherwise indicated, the culvert length shown on the plan will not include length of baffle rings.
- 4. RCP baffle rings will be paid for per set which includes four rings as shown.
- 5. Payment will be made under:

PAY ITEM PA' ____″ RCP baffle rings

CULVERT DIAMETER (D)	K	L	(Min.)	(Min.)
IN.	IN.	FT.	IN.	IN.
24	11/2	4	1	7
30	3	4	1	9
36	3	4	1	10
42	3	4	2	12
48	3	6	2	14
54	6	6	2	16
60	6	8	3	18
66	6	8	3	20
72	6	8	3	22
78	6	10	3	24

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	REVISIONS				
DATE	CHANGE				
09-13-03 12-01-04	General revisions PE Stamp added				

This document was originally issued and sealed by MARK S GAYDOS, Registration Number PE-4518, on 12/01/04 and the original document is stored at the North Dakota Department of Transportation

	Adjustable tie bolt
Gasket	
	12"
Gasket—	
Extra length tie rod section (standard length plus 12").	Standard tie rod section with threaded sleeve.